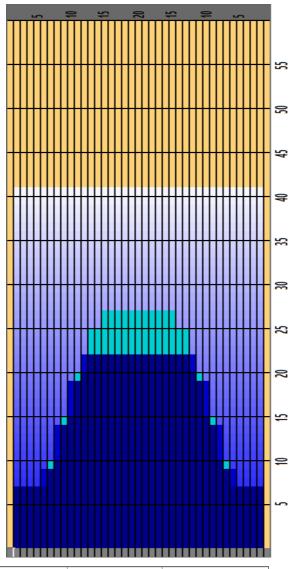
Žirmūnai

Oil Pattern Distance	41	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	15 mL	Reverse Oil Total	8.75 mL	Volume Oil Total	23.75 mL
Tank Configuration	N/A	Tank A Conditioner	CURVE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	Α	148	0.0	7.6	7.6	7400
2	7L	7R	1	18	3	Α	27	7.6	10.1	2.5	1350
3	9L	9R	2	18	3	Α	46	10.1	15.2	5.1	2300
4	11L	11R	2	18	3	Α	38	15.2	20.3	5.1	1900
5	13L	13R	2	18	3	Α	30	20.3	25.4	5.1	1500
6	15L	15R	1	18	3	Α	11	25.4	27.9	2.5	550
7	2L	2R	0	22	3	Α	0	27.9	39.0	11.1	0
8	2L	2R	0	26	2	Α	0	39.0	41.0	2.0	0

3 10L 10R 2 18 3 B 42 18.9 13.8 -5.1 21 4 8L 8R 2 18 3 B 50 13.8 8.7 -5.1 25	2L 12R		0			TANK	CROSSED	START	LIND	FEET	T.OIL
3 10L 10R 2 18 3 B 42 18.9 13.8 -5.1 21 4 8L 8R 2 18 3 B 50 13.8 8.7 -5.1 25		2R	_	30	3	В	0	41.0	22.0	-19.0	0
8L 8R 2 18 3 B 50 13.8 8.7 -5.1 25	0L 10R		1	22	3	В	17	22.0	18.9	-3.1	850
•		0R	2	18	3	В	42	18.9	13.8	-5.1	2100
CL CD 4 44 4 D 20 07 CO 40 44	L 8R	R	2	18	3	В	50	13.8	8.7	-5.1	2500
6L 6R 1 14 4 B 29 8.7 6.8 -1.9 14	L 6R	R	1	14	4	В	29	8.7	6.8	-1.9	1450
2L 2R 1 14 4 B 37 6.8 4.9 -1.9 18	L 2R	R	1	1/	4	В	37	6.8	4.9	-1.9	1850
2L 2R 0 10 4 B 0 4.9 0.0 -4.9	20		•	• • •		_					

Cleaner Ratio Main Mix 5:1
Cleaner Ratio Back End Mix 5:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.39	1.48	1.02	1.02	1.48	3.39
1500 1350 1200 1050 900 750 600 450 300 150 1 2 2	3 4 5 6 7 8 9	10 11 12 13 14 15	16 17 18 19 20 19	18 17 16 15 14 13 12	11 10 9 8 7 6	5 4 3 2 1